



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D066-1016-011
Job Sheet 183616



Part No: D066-1016-011

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ - LH side



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No: SIOP

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Chgoon DAS 21 9-89 See attached

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/26/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 6 OCT 15 2018
110	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging1-1	NOV 2 2 2018	DAS 21 9-89
120	QC	1 pcs		10/26/18	0.00	0.00	QC4	NOV 2 2 2018	DAS 21 9-89
130	Packaging	1 pcs		10/26/18	0.00	0.00	Packaging3-1	NOV 2 2 2018	DAS 21 9-89
135	DC	1 pcs		10/26/18	0.00	0.00	DC		DAS 21 9-89
140	QC21-FG	1 Ea		10/26/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____

135 - Document Control

140 - QC21- Final Inspection - Work Order Release

DAS 21 9-89 NOV 2 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D066-1016-115	R66 Heli-Utility-Basket™ fixed provisions, full	1 Ea (1 ea)	90-Start up Operation	S126096
D5337-011	Basket Assembly, LH	1 Ea (1 ea)	90-Start up Operation	S100869
D5357-041	Strut Assembly	1 Ea (1 ea)	90-Start up Operation	S097755

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D066-1016-115	1	0	0
	D5337-011	1	1	0
	D5357-041	1	4	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118328



Part: D066-1016-011

Job No: 183616

Serial No/Batch: S118328

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH17-7- Issue 1, FAA STC SR03917

Plex 9/21/18 2:01 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

Change Record

PAGE 1 OF 1

Part Number: D066-1016-011

Description: QUICK RELEASE HELI-UTILITY BASKET, LH

[illegible]

